Nickel Base Alloy

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012

Date of issue: 11/27/2023 Revision date: 12/16/2025

SECTION 1: Identification

1.1. Identification

Product form	:	Mixture
Product name	:	Nickel Base Alloy
Product code	:	AH0901N

1.2. Recommended use and restrictions on use

Use of the substance/mixture	:	Ingots, Bar, Billet, Plate, Strip, Block, Electrode & Remelt Pig. Grindings, turnings and scrapped solids.

1.3. Supplier

Supplier
Electralloy
175 Main Street
Oil City, PA, 16301
T 814-678-4100

1.4. Emergency telephone number

Emergency number	:	814-678-4200

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

This product, as sold, has little or no immediate health or fire hazards. Under OSHA 29 CFR 1910.1200 Hazardous Communication Standard, steel products are considered mixtures since in solution, the two or more substances do not react. If product is welded, burned, sawed, brazed, ground, etc. potentially hazardous airborne particulate matter and fumes may be generated. Such activities should be performed in well-ventilated areas with appropriate PPE, as per PPE assessments for tasks involved. The classification given below pertains to the product during processing:

GHS US classification

Resp. Sens. 1	May cause an allergy or asthma symptoms or breathing difficulties if inhaled. Harmful if swallowed.
Skin Sens. 1	May cause an allergic skin reaction
Muta. 2	Suspected of causing genetic defects
Carc. 1B	May cause cancer
Repr. 1B	May damage fertility or the unborn child
STOT RE 1	Causes damage to organs through prolonged or repeated exposure

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :

Signal word (GHS US) : Danger

Hazard statements (GHS US) : May cause an allergic skin reaction
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

		Harmful if swallowed. Suspected of causing genetic defects May cause cancer May damage fertility or the unborn child Causes damage to organs through prolonged or repeated exposure
Precautionary statements (GHS US)	:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash hands, forearms and face thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection. If exposed or concerned: Get medical advice/attention. If swallowed: Call a Poison Center or Doctor if you feel unwell. If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a poison center or doctor. Store locked up. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

85% of the mixture consists of ingredients of unknown acute toxicity (oral).

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Nickel	CAS-No.: 7440-02-0	30 - 100
Iron (Iron oxide (Fe2O3))	CAS-No.: 7439-89-6	0 - 50
Chromium[1]	CAS-No.: 7440-47-3	0 - 50
Copper	CAS-No.: 7440-50-8	0 - 50
Molybdenum	CAS-No.: 7439-98-7	0 - 35
Cobalt	CAS-No.: 7440-48-4	0 - 35
Tungsten	CAS-No.: 7440-33-7	0 - 20
Niobium or Columbium	CAS-No.: 7440-03-1	0 - 15
Titanium	CAS-No.: 7440-32-6	0 - 6
Aluminum (Aluminum oxide (Al2O3))	CAS-No.: 7429-90-5	0 - 5

Name	Product identifier	%
Silicon	CAS-No.: 7440-21-3	0 - 5
Manganese	CAS-No.: 7439-96-5	0 - 4
Tantalum	CAS-No.: 7440-25-7	0 - 1
Phosphorus elemental	CAS-No.: 7723-14-0	0 - 0.5
Carbon	CAS-No.: 7440-44-0	0 - 0.5

The above listing is a summary of elements used in alloying nickel. Various grades will contain different combinations of these elements. Products of combustion may include, and are not limited to: oxides of various alloying elements and toxic metallic fumes.

All commercial metals may contain small amounts of various elements in addition to those specified. These small quantities (less than 0.1%) frequently referred to as “trace” or “residual” elements, generally originate in the raw material used. These elements may include, but are not limited to the following: Arsenic, Boron, Cadmium, Calcium, Cobalt, Lead, Nitrogen, Phosphorous, Silver, Sulfur, Tin, Titanium, and Zirconium.

[1]. Welding, torch cutting, brazing, or grinding of chromium metal present in nickel alloys may generate airborne concentrations of hexavalent chromium.

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : IF EXPOSED OR CONCERNED: Get medical advice/attention.

First-aid measures after inhalation : IF INHALED: remove to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a poison center or doctor/physician. Get medical advice/attention if you feel unwell.

First-aid measures after skin contact : IF SKIN IRRITATION OCCURS: Wash skin with plenty of water. Obtain medical attention if irritation persists. Burns caused by molten material must be treated clinically.

First-aid measures after eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : IF SWALLOWED: Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath. Welding, torch cutting, brazing, or grinding of chromium metal present in nickel alloys may generate airborne concentrations of hexavalent chromium.

Symptoms/effects after skin contact : May cause an allergic skin reaction. Symptoms may include redness, drying, defatting and cracking of the skin. Risk of thermal burns on contact with molten product. Repeated exposure may cause skin dryness or cracking.

Symptoms/effects after eye contact : May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.

Symptoms/effects after ingestion : May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Chronic symptoms : Suspected of causing genetic defects. May cause cancer. May damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. Excessive and repeated overexposure of nickel and chromium can cause various forms of dermatitis, inflammation and/or ulceration of upper respiratory tract. Both chromium and nickel have been associated with upper respiratory cancer. Excessive and repeated overexposure of iron fumes can cause siderosis. Excessive and prolonged inhalation of manganese fumes can cause bronchitis, pneumonitis, and lack of coordination.

4.3. Immediate medical attention and special treatment, if necessary

Symptoms may be delayed. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media : Do not use water on molten metal as explosion hazard could result. Do not use water jet.

5.2. Specific hazards arising from the chemical

Fire hazard : Products of combustion may include, and are not limited to: oxides of various alloying elements and toxic metallic fumes.

Explosion hazard : May be flammable and explosive when in dust cloud, depending on the concentration of the powder in a given area and the particle size of the powder.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

6.1.1. For non-emergency personnel

Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

6.1.2. For emergency responders

Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

6.2. Environmental precautions

Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain spill, then place in a suitable container. Minimize dust generation. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).

Methods for cleaning up : Scoop up material and place in a disposal container. Provide ventilation.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection" and Section 13 for advice on waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray. Do not swallow. Minimize generation of dust. Good housekeeping is important to prevent accumulation of dust. The use of compressed air for cleaning clothing, equipment, etc, is not recommended. Handle and open container with care. When using do not eat, drink or smoke. Use only in well-ventilated areas. Wear appropriate PPE (see Section 8).

Hygiene measures : Take off contaminated clothing and wash it before reuse. Wash hands, forearms and face thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep out of the reach of children. Keep container tightly closed. Store in a dry, cool and well-ventilated place. Store locked up. Do not store in unlabelled containers.

Incompatible materials : Refer to Section 10 on Incompatible Materials.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Nickel (7440-02-0)

ORGANIZATION	TYPE OF LIMIT	THRESHOLD
ACGIH	ACGIH TWA (mg/m³)	1.5 mg/m³ (inhalable particulate matter)
OSHA	OSHA PEL (TWA) (mg/m³)	1 mg/m³
NIOSH	NIOSH REL (TWA) (mg/m³) US IDLH (mg/m³)	0.015 mg/m³ 10 mg/m³

Iron (7439-89-6)

ORGANIZATION	TYPE OF LIMIT	THRESHOLD
ACGIH	Not applicable	Not applicable
OSHA	Not applicable	Not applicable
NIOSH	Not applicable	Not applicable

Chromium (7440-47-3)

ORGANIZATION	TYPE OF LIMIT	THRESHOLD
ACGIH	ACGIH TWA (mg/m³)	0.5 mg/m³
OSHA	OSHA PEL (TWA) (mg/m³)	1 mg/m³
NIOSH	NIOSH REL (TWA) (mg/m³) US IDLH (mg/m³)	0.5 mg/m³ 250 mg/m³

Copper (7440-50-8)

ORGANIZATION	TYPE OF LIMIT	THRESHOLD
ACGIH	ACGIH TWA (mg/m³)	0.2 mg/m³ (fume)
OSHA	OSHA PEL (TWA) (mg/m³)	0.1 mg/m³ (fume) 1 mg/m³ (dust and mist)
NIOSH	NIOSH REL (TWA) (mg/m³) US IDLH (mg/m³)	1 mg/m³ (dust and mist) 0.1 mg/m³ (fume) 100 mg/m³ (dust, fume and mist)

Molybdenum (7439-98-7)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	ACGIH TWA (mg/m³)	10 mg/m³ (inhalable particulate matter) 3 mg/m³ (respirable particulate matter)
OSHA	Not applicable	Not applicable
NIOSH	US IDLH (mg/m³)	5000 mg/m³

Cobalt (7440-48-4)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	ACGIH TWA (mg/m³)	0.02 mg/m³
OSHA	OSHA PEL (TWA) (mg/m³)	0.1 mg/m³ (dust and fume)
NIOSH	NIOSH REL (TWA) (mg/m³) US IDLH (mg/m³)	0.05 mg/m³ (dust and fume) 20 mg/m³ (dust and fume)

Tungsten (7440-33-7)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	ACGIH TWA (mg/m³)	3 mg/m³ (respirable particulate matter)
OSHA	Not applicable	Not applicable
NIOSH	NIOSH REL (STEL) (mg/m³) NIOSH REL (TWA) (mg/m³)	10 mg/m³ 5 mg/m³

Niobium or Columbium (7440-03-1)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	Not applicable	Not applicable
OSHA	Not applicable	Not applicable
NIOSH	Not applicable	Not applicable

Titanium (7440-32-6)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	Not applicable	Not applicable
OSHA	Not applicable	Not applicable
NIOSH	Not applicable	Not applicable

Aluminum (Aluminum oxide Al2O3)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	ACGIH TWA (mg/m³)	1 mg/m³ (respirable particulate matter)
OSHA	OSHA PEL (TWA) (mg/m³)	15 mg/m³ (total dust) 5 mg/m³ (respirable fraction)
NIOSH	NIOSH REL (TWA) (mg/m³)	10 mg/m³ (total dust) 5 mg/m³ (respirable dust)

Silicon (7440-21-3)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	Not applicable	Not applicable
OSHA	OSHA PEL (TWA) (mg/m³)	15 mg/m³ (total dust) 5 mg/m³ (respirable fraction)
NIOSH	NIOSH REL (TWA) (mg/m³)	10 mg/m³ (total dust) 5 mg/m³ (respirable dust)

Manganese (7439-96-5)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	ACGIH TWA (mg/m³)	0.02 mg/m³ (respirable particulate matter) 0.1 mg/m³ (inhalable particulate matter)
OSHA	OSHA PEL (Ceiling) (mg/m³)	5 mg/m³ (fume)
NIOSH	NIOSH REL (STEL) (mg/m³) NIOSH REL (TWA) (mg/m³) US IDLH (mg/m³)	3 mg/m³ 1 mg/m³ (fume) 500 mg/m³

Tantalum (7440-25-7)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	Not applicable	Not applicable
OSHA	OSHA PEL (TWA) (mg/m³)	5 mg/m³
NIOSH	US IDLH (mg/m³) NIOSH REL (TWA) (mg/m³) NIOSH REL (STEL) (mg/m³)	2500 mg/m³ (dust) 5 mg/m³ (dust) 10 mg/m³ (dust)

Phosphorus (7723-14-0) - Red		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	Not applicable	Not applicable
OSHA	Not applicable	Not applicable
NIOSH	Not applicable	Not applicable

Carbon (7440-44-0)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	Not applicable	Not applicable
OSHA	Not applicable	Not applicable
NIOSH	Not applicable	Not applicable

Iron Oxide (1309-37-1)		
ORGANIZATION	**TYPE OF LIMIT**	**THRESHOLD**
ACGIH	ACGIH TWA (mg/m³)	5 mg/m³ (respirable particulate matter)

OSHA	OSHA PEL (TWA) (mg/m³)	10 mg/m³ (fume) 15 mg/m³ (total dust) 5 mg/m³ (respirable fraction)
NIOSH	NIOSH REL (TWA) (mg/m³) US IDLH (mg/m³)	5 mg/m³ (dust and fume, as Fe) 2500 mg/m³ (dust and fume, as Fe)

Particulate not otherwise regulated

ORGANIZATION	TYPE OF LIMIT	THRESHOLD
ACGIH	ACGIH TWA (mg/m³)	10 mg/m³ (inhalable fraction) 3 mg/m³ (respirable fraction)
OSHA	OSHA PEL (TWA) (mg/m³)	15 mg/m³ (total dust) 5 mg/m³ (respirable fraction)
NIOSH	Not applicable	Not applicable

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station. Provide readily accessible eye wash stations and safety showers.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear suitable gloves resistant to chemical penetration. Consult glove manufacturer's product information on material suitability and material thickness.

Eye protection:

Safety glasses or goggles are recommended when using product.

Skin and body protection:

Wear suitable gloves. Wear suitable protective clothing.

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. SDSs cannot provide detailed and complete respiratory protection guidelines. Selection of respiratory protection must be done by a qualified person who has assessed the work environment.

Other information:

Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Solid
Appearance : No data available.
Color : Metallic
Odor : Odorless
Odor threshold : No data available
pH : No data available
Melting point : 2346 - 2640 °F / 1286°C - 1449°C (grade dependent)
Freezing point : No data available
Boiling point : No data available

Flash point	:	No data available
Relative evaporation rate (butyl acetate=1)	:	No data available
Flammability (solid, gas)	:	Non flammable.
Vapor pressure	:	No data available
Relative vapor density at 20°C	:	No data available
Relative density	:	7.5 – 8.5 g/cm^3
Solubility	:	No data available
Partition coefficient n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	No data available
Explosion limits	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available

9.2. Other information

No additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reaction known under conditions of normal use.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid

Heat. Incompatible materials.

10.5. Incompatible materials

Strong acids. Oxidizers.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of various alloying elements and toxic metallic fumes.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Harmful if swallowed.
(specific chemical details follow below)
Acute toxicity (dermal) : Not classified. (overall product)
(specific chemical details follow below)
Acute toxicity (inhalation) : Not classified (overall product)
(specific chemical details follow below)

Nickel Base Alloy	
Unknown acute toxicity (GHS US)	85% of the mixture consists of ingredients of unknown acute toxicity (oral).

Nickel (7440-02-0)	
LD50 oral rat	> 9000 mg/kg
LC50 inhalation rat	> 10.2 mg/l (Exposure time: 1 h)
Iron (7439-89-6)	
LD50 oral rat	30 g/kg
Chromium (7440-47-3)	
LC50 inhalation rat	> 5.41 mg/l Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)
Copper (7440-50-8)	
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OTS 798.1100 (Acute Dermal Toxicity), Guideline: other:
LC50 inhalation rat	> 5.11 mg/l/4h
Molybdenum (7439-98-7)	
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 inhalation rat	> 5.84 mg/l/4h
Cobalt (7440-48-4)	
LD50 oral rat	6171 mg/kg
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 inhalation rat	< 0.05 mg/l/4h
Tungsten (7440-33-7)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 inhalation rat	> 5.4 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)
Niobium (7440-03-1)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 inhalation rat	> 5.45 mg/l/4h
Titanium (7440-32-6)	
LD50 oral rat	> 5000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure), Guideline: EPA OPPTS 870.1100 (Acute Oral Toxicity)
Aluminum (Aluminum oxide Al2O3)	
LD50 oral rat	> 15900 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 inhalation rat	> 0.888 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:
Silicon (7440-21-3)	
LD50 oral rat	3160 mg/kg

Silicon (7440-21-3)	
LD50 dermal rabbit	> 5000 mg/kg body weight Animal: rabbit

Manganese (7439-96-5)	
LD50 oral rat	9 g/kg
LC50 inhalation rat	> 5.14 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Guideline: EU Method B.2 (Acute Toxicity (Inhalation))

Tantalum (7440-25-7)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Guideline: EU Method B.1 (Acute Toxicity (Oral))
LC50 inhalation rat	> 5.18 mg/l/4h

Phosphorus elemental (7723-14-0)	
LD50 oral rat	> 15000 mg/kg

Carbon (7440-44-0)	
LD50 oral rat	> 10000 mg/kg

Iron oxide (Fe2O3) (1309-37-1)	
LD50 oral rat	> 10000 mg/kg
LD50 oral	> 5000 mg/kg body weight Animal: , Guideline: EU Method B.1 (Acute Toxicity (Oral))

Skin corrosion/irritation : Not classified (overall product)
(specific chemical details follow below)

Phosphorus elemental (7723-14-0)	
pH	≈ 3 Temp.: 37 °C Concentration: (≈)10 g/L Remarks on result: 'other:'

Serious eye damage/irritation : Not classified (overall product)
(specific chemical details follow below)

Phosphorus elemental (7723-14-0)	
pH	≈ 3 Temp.: 37 °C Concentration: (≈)10 g/L Remarks on result: 'other:'

Respiratory or skin sensitization : May cause an allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. (overall product)

Germ cell mutagenicity : Suspected of causing genetic defects. (overall product)

Carcinogenicity : May cause cancer. (overall product)
(specific chemical details follow below)

Nickel (7440-02-0)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen
In OSHA Hazard Communication Carcinogen list	Yes

Chromium (7440-47-3)	
IARC group	3 - Not classifiable

Cobalt (7440-48-4)	
IARC group	2A - Probably carcinogenic to humans
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen, Evidence of Carcinogenicity

Cobalt (7440-48-4)	
In OSHA Hazard Communication Carcinogen list	Yes

Iron oxide (Fe2O3) (1309-37-1)	
IARC group	3 - Not classifiable

Reproductive toxicity : May damage fertility or the unborn child. (overall product)
(specific chemical details follow below)

Aluminum (Aluminum oxide Al2O3)	
NOAEL (animal/male, F0/P)	1000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Silicon (7440-21-3)	
NOAEL (animal/male, F0/P)	5000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: other:OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)

Carbon (7440-44-0)	
NOAEL (animal/male, F0/P)	≥ 859 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure : Not classified (overall product)

STOT-repeated exposure : Causes damage to organs through prolonged or repeated exposure. (overall product)
(specific chemical details follow below)

Nickel (7440-02-0)	
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Niobium (7440-03-1)	
NOAEL (oral,rat,90 days)	> 1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aluminum (Aluminum oxide Al2O3)	
LOAEC (inhalation,rat,dust/mist/fume,90 days)	0.05 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
NOAEL (subchronic,oral,animal/male,90 days)	1034 mg/kg body weight Animal: dog, Animal sex: male, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)
NOAEL (subchronic,oral,animal/female,90 days)	1087 mg/kg body weight Animal: dog, Animal sex: female, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)

Silicon (7440-21-3)	
NOAEL (oral,rat,90 days)	> 5000 mg/kg body weight Animal: rat, Animal sex: male

Manganese (7439-96-5)	
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Tantalum (7440-25-7)	
NOAEL (oral,rat,90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Phosphorus elemental (7723-14-0)	
NOAEL (oral,rat,90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Iron oxide (Fe2O3) (1309-37-1)	
LOAEC (inhalation,rat,dust/mist/fume,90 days)	0.2102 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 412 (Subacute Inhalation Toxicity: 28-Day Study)
NOAEC (inhalation,rat,dust/mist/fume,90 days)	≥ 0.03 mg/l air Animal: rat, Animal sex: male

Aspiration hazard : Not classified (overall product)
(specific chemical details follow below)
Viscosity, kinematic : No data available (Solid)

Most important symptoms and effects (overall product)

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath. Welding, torch cutting, brazing, or grinding of chromium metal present in nickel alloys may generate airborne concentrations of hexavalent chromium. May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : May cause an allergic skin reaction. Symptoms may include redness, drying, defatting and cracking of the skin. Risk of thermal burns on contact with molten product. Repeated exposure may cause skin dryness or cracking.

Symptoms/effects after eye contact : May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.

Symptoms/effects after ingestion : Harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Chronic symptoms : Suspected of causing genetic defects. May cause cancer. May damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. Excessive and repeated overexposure of nickel and chromium can cause various forms of dermatitis, inflammation and/or ulceration of upper respiratory tract. Both chromium and nickel have been associated with upper respiratory cancer. Excessive and repeated overexposure of iron fumes can cause siderosis. Excessive and prolonged inhalation of manganese fumes can cause bronchitis, pneumonitis, and lack of coordination.

Other information : Likely routes of exposure: ingestion, inhalation, skin and eye.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : May cause long-term adverse effects in the aquatic environment. (overall product)
(specific chemical details follow below)

Nickel (7440-02-0)	
LC50 - Fish [1]	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 - Crustacea [1]	> 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 - Fish [2]	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 - Crustacea [2]	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 72h - Algae [1]	0.18 mg/l (Species: Pseudokirchneriella subcapitata)
EC50 96h - Algae [1]	0.174 – 0.311 mg/l (Species: Pseudokirchneriella subcapitata [static])

Iron (7439-89-6)	
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	> 10000 mg/l Test organisms (species): Daphnia magna

Chromium (7440-47-3)	
EC50 - Crustacea [1]	13.1 – 14.7 mg/l Test organisms (species): Daphnia magna

Copper (7440-50-8)	
LC50 - Fish [1]	0.0068 – 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 - Crustacea [1]	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 - Fish [2]	< 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 72h - Algae [1]	0.0426 – 0.0535 mg/l (Species: Pseudokirchneriella subcapitata [static])
EC50 96h - Algae [1]	0.031 – 0.054 mg/l (Species: Pseudokirchneriella subcapitata [static])

Cobalt (7440-48-4)	
LC50 - Fish [1]	> 100 mg/l (Exposure time: 96 h - Species: Danio rerio (previous name: Brachydanio rerio) [static])
EC50 - Crustacea [1]	> 890 µg/l Test organisms (species): Daphnia magna

Tungsten (7440-33-7)	
LC50 - Fish [1]	> 181 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 - Crustacea [1]	> 163 mg/l Test organisms (species): Daphnia magna
NOEC chronic fish	≥ 9.8 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio) Duration: '38 d'

Titanium (7440-32-6)	
EC50 72h - Algae [1]	> 10000 mg/l Test organisms (species): Skeletonema costatum

Aluminum (Aluminum oxide Al2O3)	
EC50 72h - Algae [1]	1.05 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	0.2 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

Silicon (7440-21-3)	
EC50 72h - Algae [1]	≈ 250 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

Manganese (7439-96-5)	
LC50 - Fish [1]	> 3.6 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [semi-static])
EC50 - Crustacea [1]	> 1.6 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	4.5 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	2.8 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
NOEC (chronic)	1.7 mg/l Test organisms (species): Ceriodaphnia dubia Duration: '8 d'

Tantalum (7440-25-7)	
LC50 - Fish [1]	> 1.76 µg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)

Phosphorus elemental (7723-14-0)	
LC50 - Fish [1]	0.0017 – 0.0035 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [flow-through])
EC50 - Crustacea [1]	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 - Fish [2]	0.001 – 0.004 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
EC50 - Crustacea [2]	0.025 – 0.037 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

Iron oxide (Fe2O3) (1309-37-1)	
LC50 - Fish [1]	100000 mg/l (Exposure time: 96 h - Species: Danio rerio [static])
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 - Other aquatic organisms [1]	> 100 mg/l Test organisms (species):
EC50 72h - Algae [1]	> 20 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

12.2. Persistence and degradability

Nickel Base Alloy	
Persistence and degradability	Not established.

12.3. Bioaccumulative potential

Nickel Base Alloy	
Bioaccumulative potential	Not established.

Cobalt (7440-48-4)	
BCF - Fish [1]	(no bioaccumulation)

Phosphorus elemental (7723-14-0)	
BCF - Fish [1]	(200 dimensionless)

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : No other effects known.

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation. The generation of waste should be avoided or minimized wherever possible.

SECTION 14: Transport information

In accordance with DOT

14.1. UN number

As shipped, not regulated for transport.

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : Not applicable

14.4. Packing group

Packing group (DOT) : Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

Special transport precautions : Do not handle until all safety precautions have been read and understood.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

Nickel (7440-02-0)	
Regulations	CAA, CWA, SARA 313, CERCLA, SDWA, RCRA

Chromium (7440-47-3)	
Regulations	CAA, CWA, SARA 313, SDWA, CERCLA, RCRA

Copper (7440-50-8)	
Regulations	CWA, CERCLA, SDWA, SARA 313

Molybdenum (7439-98-7)	
Regulations	SDWA

Cobalt (7440-48-4)	
Regulations	SARA 313

Aluminum (7429-90-5)	
Regulations	SDWA, SARA 313

Manganese (7439-96-5)	
Regulations	SARA 313, CAA, CERCLA, SDWA

Phosphorus (7723-14-0)	
Regulations	CAA, CWA, SARA 313, CERCLA, SDWA

Regulations Key - SARA Potential Hazard Categories: Immediate Acute Health Hazard; Delayed Chronic Health Hazard	
CAA	Clean Air Act (42 USC Sec. 7412; 40 CFR Part 61 [As of: 8/18/06])
CERCLA	Comprehensive Environmental Response, Compensation and Liability Act (42 USC secs. 9601 (14), 9603(a); 40 CFR Sec. 302.4, Table 302.4 and App. A)
CWA	Clean Water Act (33 USC Secs. 1311; 1314(b), (c), (e), (g); 136(b), (c); 137(b), (c) [as of 8/2/06])
RCRA	Resource Conservation Recovery Act (42 USC Sec. 6921; 40 CFR Part 261 App VIII)
SARA	Superfund Amendments and Reauthorization Title III Section 302 Extremely Hazardous Substances (42 USC secs. 11023, 13106; 40 CFR Sec. 372.65) and Section 313 Toxic Chemicals (42 USC secs. 11023, 13106; 40 CFR sec. 372.65 [as of 6/30/05])
SDWA	Safe Drinking Water Act (42 U.S.C. s/s 300f et seq. [1974])
TSCA	Toxic Substance Control Act (15 U.S.C. s/s 2601 et seq. [1976])

15.2. International regulations

EU REACH regulation (EC 1907/2006):

Substance	Abbreviation	Registered Tonnage Band	Registration Submission #	REACH Registration Number
Nickel (7440-02-0)	Ni	1-10	FT394601-18	01-2119438727-29-0129
Iron (7439-89-6)	Fe	10-100	SJ394597-06	01-2119462838-24-0412
Chromium (7440-47-3)	Cr	10-100	JG394596-23	01-2119485652-31-0115
Molybdenum (7439-98-7)	Mo	1-10	HE394594-33	01-2119472304-43-0068
Cobalt	Co	NA	NA	NA
Tungsten	W	NA	NA	NA
Niobium or Columbium	Nb	NA	NA	NA
Titanium	Ti	NA	NA	NA
Aluminum	Al	NA	NA	NA
Silicon (7440-21-3)	Si	NA	NA	NA
Manganese (7439-96-5)	Mn	1-10	RL394604-16	01-2119449803-34-0148
Copper	Cu	1-10	PS394603-06	01-2119480154-42-0163
Tantalum	Ta	NA	NA	NA
Phosphorous, Elemental	K	NA	NA	NA
Carbon	C	NA	NA	NA

15.3. US State of California regulations

WARNING: This product can expose you to Nickel, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

Issue date : 11/27/2023
Revision date : 12/16/2025
Version : N
Other information : None.

Full text of H-phrases	
Carc. 1B	Carcinogenicity Category 1B
Muta. 2	Germ cell mutagenicity Category 2
Repr. 1B	Reproductive toxicity Category 1B
Resp. Sens. 1	Respiratory sensitization, Category 1
Skin Sens. 1	Skin sensitization, Category 1
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1

Indication of changes:
SDS update.

Safety Data Sheet (SDS), USA

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